

Application No. 10/765,427

Attorney Docket No. 65,406-001

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions, and listing, of claims in the application:

Listing of Claims:

1. (Currently Amended): A laminate system, comprising:

a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F[[.]]; and

a polymeric substrate, wherein the polymeric substrate is translucent or opaque;
wherein the support film and the polymeric substrate are subjected to a thermoforming process;

wherein the support film [is operable to] releasably adheres to and supports [[a]] the polymeric substrate during [[a]] the thermoforming process.

2. (Previously Presented): The invention according to claim 1, further comprising a second thermoformable support film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process, wherein the second support film is spaced and opposed from the support film.

3. (Original): The invention according to claim 1, further comprising an adhesive film in abutting relationship with the support film.

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4. (Canceled)

5. (Currently Amended): The invention according to claim [[4]] 1, further comprising a release layer in abutting relationship with the support film.

6. (Previously Presented): The invention according to claim 5, wherein the release layer is operable to releasably adhere to the polymeric substrate, wherein the release layer is operable to be peeled away from the polymeric substrate.

7. (Original): The invention according to claim 6, further comprising a paint or color-containing film system in abutting relationship with the release layer.

8. (Original): The invention according to claim 7, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

9. (Previously Presented): The invention according to claim 7, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

10. (Original): The invention according to claim 1, further comprising a paint or color-containing film system in abutting relationship with the support film.

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11. (Original): The invention according to claim 10, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

12. (Original): The invention according to claim 10, wherein the support film is operable to releasably adhere to the paint or color-containing film system.

13. (Original): The invention according to claim 1, wherein the polymeric substrate is formed into an automotive component.

14. (Original): The invention according to claim 1, wherein the polymeric substrate is formed into a component having at least one curved surface.

15. (Currently Amended): A laminate system, comprising:

a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F;

a release layer; and

a polymeric substrate [in abutting relationship with the support film], wherein the polymeric substrate is translucent or opaque, wherein the release layer is disposed between the support film and the polymeric substrate;

wherein the support film, polymeric substrate, and release layer are subjected to a thermoforming process;

wherein the support film [is operable to releasably adhere to and] supports the polymeric substrate during [[a]] the thermoforming process.

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16. (Previously Presented): The invention according to claim 15, further comprising a second thermoformable film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process, wherein the second support film is spaced and opposed from the support film.

17. (Original): The invention according to claim 15, further comprising an adhesive film in abutting relationship with the support film.

18. (Canceled)

19. (Currently Amended): The invention according to claim ~~[[18]]~~ 15, wherein the release layer is operable to releasably adhere to the polymeric substrate, wherein the release layer is operable to be peeled away from the polymeric substrate.

20. (Original): The invention according to claim 19, further comprising a paint or color-containing film system in abutting relationship with the release layer.

21. (Original): The invention according to claim 20, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

22. (Previously Presented): The invention according to claim 20, wherein the release

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layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

23. (Original): The invention according to claim 15, further comprising a paint or color-containing film system in abutting relationship with the support film.

24. (Original): The invention according to claim 23, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

25. (Original): The invention according to claim 23, wherein the support film is operable to releasably adhere to the paint or color-containing film system.

26. (Original): The invention according to claim 15, wherein the polymeric substrate is formed into an automotive component.

27. (Original): The invention according to claim 15, wherein the polymeric substrate is formed into a component having at least one curved surface.

28. (Currently Amended): A [support film] laminate system, comprising:

a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F; [[and]]

a release layer [in abutting relationship with the support film]; and

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a polymeric substrate, wherein the polymeric substrate is translucent or opaque,
wherein the release layer is disposed between the support film and the polymeric
substrate;

wherein the support film, polymeric substrate, and release layer are subjected to
a thermoforming process;

wherein the release layer is [operable to] releasably adhered to [[a]] the
polymeric substrate during [[a]] the thermoforming process, wherein the release layer is
operable to be peeled away from the polymeric substrate;

wherein the support film [is operable to] supports the polymeric substrate during
the thermoforming process.

29. (Previously Presented): The invention according to claim 28, further comprising a
second thermoformable support film having a tensile strength greater than 0.5 pli at
300°F, wherein the second support film is operable to releasably adhere to and support
a polymeric substrate during a thermoforming process, wherein the second support film
is spaced and opposed from the support film.

30. (Original): The invention according to claim 28, further comprising an adhesive
film in abutting relationship with the support film.

31. (Canceled)

32. (Currently Amended): The invention according to claim [[31]] 28, further comprising

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a paint or color-containing film system in abutting relationship with the release layer.

33. (Original): The invention according to claim 32, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

34. (Previously Presented): The invention according to claim 32, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

35. (Original): The invention according to claim 28, further comprising a paint or color-containing film system in abutting relationship with the support film.

36. (Original): The invention according to claim 35, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

37. (Original): The invention according to claim 35, wherein the support film is operable to releasably adhere to the paint or color-containing film system.

38. (Original): The invention according to claim 28, wherein the polymeric substrate is formed into an automotive component.

39. (Original): The invention according to claim 28, wherein the polymeric

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substrate is formed into a component having at least one curved surface.

40. (Currently Amended): A thermoformable [support film] laminate system, comprised of:

a polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F, wherein the support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process; ~~[[and]]~~

a paint or color-containing film system [in abutting relationship with the support film]; and

a polymeric substrate, wherein the polymeric substrate is translucent or opaque, wherein the paint or color-containing film system is disposed between the support film and the polymeric substrate;

wherein the support film, polymeric substrate, and paint or color-containing film system are subjected to a thermoforming process;

wherein the support film is [operable to] releasably adhered to the paint or color-containing film system;

wherein the support film supports the polymeric substrate during the thermoforming process.

41. (Previously Presented): The invention according to claim 40, further comprising a second thermoformable support film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process, wherein the second support film

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is spaced and opposed from the support film.

42. (Original): The invention according to claim 40, further comprising an adhesive film in abutting relationship with the support film.

43. (Canceled)

44. (Currently Amended): The invention according to claim ~~[[43]]~~ 40, further comprising a release layer in abutting relationship with the support film.

45. (Previously Presented): The invention according to claim 44, wherein the release layer is operable to releasably adhere to the polymeric substrate, wherein the release layer is operable to be peeled away from the polymeric substrate.

46. (Original): The invention according to claim 44, wherein the paint or color-containing film system is in abutting relationship with the release layer.

47. (Original): The invention according to claim 44, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

48. (Previously Presented): The invention according to claim 44, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-

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containing film system.

49. (Original): The invention according to claim 40, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

50. (Original): The invention according to claim 40, wherein the polymeric substrate is formed into an automotive component.

51. (Original): The invention according to claim 40, wherein the polymeric substrate is formed into a component having at least one curved surface.

52. (Currently Amended): A thermoformable [support film] laminate system comprised of:

a polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F, wherein the support film is operable to [releasably adhere to and] support a polymeric substrate during a thermoforming process;

a paint or color-containing film system [in abutting relationship with the support film];

an adhesive film system [in abutting relationship with the paint or color-containing film system]; and

a polymeric substrate, wherein the polymeric substrate is translucent or opaque, wherein the adhesive film system is disposed between the paint or color-containing film system and the polymeric substrate, wherein the paint or color-containing film system is

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disposed between the support film and the adhesive film system; [[and]]

wherein the support film, polymeric substrate, paint or color-containing film system, and adhesive film system are subjected to a thermoforming process;

wherein the support film is [operable to] releasably adhered to the paint or color-containing film system;

wherein the support film supports the polymeric substrate during the thermoforming process.

53. (Canceled)

54. (Currently Amended): The invention according to claim [[53]] 52, further comprising a release layer in abutting relationship with the support film.

55. (Canceled)

56. (Original): The invention according to claim 54, wherein the paint or color-containing film system is in abutting relationship with the release layer.

57. (Previously Presented): The invention according to claim 54, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

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58. (Canceled)

59. (Original): The invention according to claim 52, wherein the polymeric substrate is formed into an automotive component.

60. (Original): The invention according to claim 52, wherein the polymeric substrate is formed into a component having at least one curved surface.

61. (Currently Amended): A method for forming a [support film] laminate system, comprising:

providing a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F;

providing a release layer [in abutting relationship with the support film];

providing a polymeric substrate, wherein the polymeric substrate is translucent or opaque, wherein the release layer is disposed between the support film and the polymeric substrate; and

wherein the release layer is [operable to] releasably adhered to [[a]] the polymeric substrate during a thermoforming process, wherein the release layer is operable to be peeled away from the polymeric substrate; [[and]]

wherein the support film [is operable to] supports the polymeric substrate during the thermoforming process.

62. (Previously Presented): The invention according to claim 61, further comprising

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providing a second thermoformable support film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process, wherein the second support film is spaced and opposed from the support film.

63. (Original): The invention according to claim 61, further comprising providing an adhesive film in abutting relationship with the support film.

64. (Canceled)

65. (Original): The invention according to claim 61, further comprising providing a paint or color-containing film system in abutting relationship with either the support film or the release layer.

66. (Original): The invention according to claim 65, further comprising providing an adhesive film system in abutting relationship with the paint or color-containing film system.

67. (Previously Presented): The invention according to claim 65, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

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68. (Original): The invention according to claim 65, wherein the support film is operable to releasably adhere to the paint or color-containing film system.

69. (Original): The invention according to claim 61, further comprising a paint or color-containing film system in abutting relationship with the support film.

70. (Original): The invention according to claim 69, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

71. (Original): The invention according to claim 69, wherein the support film is operable to releasably adhere to the paint or color-containing film system.

72. (Original): The invention according to claim 61, wherein the polymeric substrate is formed into an automotive component.

73. (Original): The invention according to claim 61, wherein the polymeric substrate is formed into a component having at least one curved surface.

74. (Currently Amended): A method for forming a laminate system, comprising:

providing a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F;

providing a polymeric substrate, wherein the polymeric substrate is translucent or opaque; [in abutting relationship with the support film; and]

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providing a release layer, wherein the release layer is disposed between the support film and the polymeric substrate; and

subjecting the support film, polymeric substrate, and release layer to a thermoforming process;

wherein the support film [is operable to releasably adhere to and] supports the polymeric substrate during [[a]] the thermoforming process;

wherein the release layer is operable to releasably adhere to the polymeric substrate, wherein the release layer is operable to be peeled away from the polymeric substrate.

75. (Previously Presented): The invention according to claim 74, further comprising providing a second thermoformable support film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process, wherein the second support film is spaced and opposed from the support film.

76. (Original): The invention according to claim 74, further comprising providing an adhesive film in abutting relationship with the support film.

77. (Canceled)

78. (Canceled)

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79. (Currently Amended): The invention according to claim ~~[[77]]~~ 76, further comprising a paint or color-containing film system in abutting relationship with either the release layer or the polymeric substrate.

80. (Original): The invention according to claim 79, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

81. (Previously Presented): The invention according to claim 79, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

82. (Original): The invention according to claim 74, further comprising a paint or color-containing film system in abutting relationship with the support film.

83. (Original): The invention according to claim 82, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

84. (Original): The invention according to claim 82, wherein the support film is operable to releasably adhere to the paint or color-containing film system.

85. (Original): The invention according to claim 74, wherein the polymeric substrate is formed into an automotive component.

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86. (Original): The invention according to claim 74, wherein the polymeric substrate is formed into a component having at least one curved surface.

87. (Currently Amended): A method for forming a laminate system, comprising:

providing a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F;

providing a release layer [in abutting relationship with the support film];

providing a surfacing film system [in abutting relationship with the release layer];

providing a polymeric substrate, wherein the polymeric substrate is translucent or opaque, wherein the surfacing film system is disposed between the release layer and the polymeric substrate, wherein the release layer is disposed between the support film and the surfacing film system [in abutting relationship with the surfacing film system];
and

subjecting the support film, release layer, surfacing film system, and polymeric substrate to a thermoforming process;

wherein the release layer is [operable to] releasably adhered to the surfacing film system during the thermoforming process, wherein the release layer is operable to be peeled away from the surfacing film system; [[and]]

wherein the support film [is operable to] supports the polymeric substrate during the thermoforming process.

88. (Previously Presented): The invention according to claim 87, further comprising

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providing a second thermoformable support film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process, wherein the second support film is spaced and opposed from the support film.

89. (Original): The invention according to claim 87, further comprising providing an adhesive film in abutting relationship with the support film.

90. (Original): The invention according to claim 87, further comprising providing an adhesive film system in abutting relationship with the surfacing film system.

91. (Original): The invention according to claim 87, wherein the surfacing film system comprises a paint or color-containing film system.

92. (Original): The invention according to claim 87, wherein the polymeric substrate is formed into an automotive component.

93. (Original): The invention according to claim 87, wherein the polymeric substrate is formed into a component having at least one curved surface.

94. (Currently Amended): A method for forming a [support film] laminate system, comprising:

providing a thermoformable polymeric support film comprised of a material

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having a tensile strength greater than 0.5 pli at 300°F;

providing a paint or color-containing film system [in abutting relationship with the support film]; [[and]]

providing a polymeric substrate, wherein the polymeric substrate is translucent or opaque, wherein the paint or color-containing film system is disposed between the support film and the polymeric substrate; and

subjecting the support film, paint or color-containing film system, and polymeric substrate to a thermoforming process;

wherein the support film is [operable to] releasably adhered to [and support] the paint or color-containing film system during [[a]] the thermoforming process;

wherein the support film supports the polymeric substrate during the thermoforming process.

95. (Previously Presented): The invention according to claim 94, further comprising providing a second thermoformable film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is operable to releasably adhere to and support a polymeric substrate during a thermoforming process, wherein the second support film is spaced and opposed from the support film.

96. (Original): The invention according to claim 94, further comprising providing an adhesive film in abutting relationship with the support film.

97. (Canceled)

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98. (Currently Amended): The invention according to claim ~~[[97]]~~ 94, wherein the polymeric substrate is formed into an automotive component.

99. (Currently Amended): The invention according to claim ~~[[97]]~~ 94, wherein the polymeric substrate is formed into a component having at least one curved surface.

100. (Currently Amended): The invention according to claim ~~[[97]]~~ 94, further comprising providing a release layer in abutting relationship with either the paint or color-containing film system or the polymeric substrate.

101. (Previously Presented): The invention according to claim 100, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

102. (Original): The invention according to claim 94, wherein the paint or color-containing film system is in abutting relationship with the polymeric substrate.

103. (Original): The invention according to claim 94, further comprising providing an adhesive film system in abutting relationship with the paint or color-containing film system.

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104. (Currently Amended): A method for forming a [support film] laminate system, comprising:

providing a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F;

providing a paint or color-containing film system [in abutting relationship with the support film];

providing an adhesive film system [in abutting relationship with the paint or color-containing film system]; [[and]]

providing a polymeric substrate, wherein the polymeric substrate is translucent or opaque, wherein the adhesive film system is disposed between the paint or color-containing film system and the polymeric substrate, wherein the paint or color-containing film system is disposed between the support film and the adhesive film system; and

subjecting the support film, paint or color-containing film system, adhesive film system, and polymeric substrate to a thermoforming process;

wherein the support film [is operable to] releasably adheres to [and support] the paint or color-containing film system during [[a]] the thermoforming process;

wherein the support film supports the polymeric substrate during the thermoforming process.

105. (Canceled)

106. (Currently Amended): The invention according to claim [[105]] 104, wherein the

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polymeric substrate is formed into an automotive component.

107. (Currently Amended): The invention according to claim ~~[[105]]~~ 104, wherein the polymeric substrate is formed into a component having at least one curved surface.

108. (Currently Amended): The invention according to claim ~~[[105]]~~ 104, further comprising providing a release layer in abutting relationship with either the paint or color-containing film system or the polymeric substrate.

109. (Previously Presented): The invention according to claim 108, wherein the release layer is operable to releasably adhere to the paint or color-containing film system, wherein the release layer is operable to be peeled away from the paint or color-containing film system.

110. (Currently Amended): A laminate system, comprising:

a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F~~[[.]]~~ ;and

a polymeric substrate, wherein the polymeric substrate is translucent or opaque;

wherein the support film is releasably adhered to and supports ~~[[a]]~~ the polymeric substrate during a thermoforming process.

111. (Previously Presented): The invention according to claim 110, further comprising a second thermoformable film having a tensile strength greater than 0.5 pli at 300°F,

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wherein the second support film is releasably adhered to and supports a polymeric substrate during a thermoforming process, wherein the second support film is spaced and opposed from the support film.

112. (Previously Presented): The invention according to claim 110, further comprising an adhesive film in abutting relationship with the support film.

113. (Canceled)

114. (Currently Amended): The invention according to claim ~~[[113]]~~ 112, further comprising a release layer in abutting relationship with the support film.

115. (Previously Presented): The invention according to claim 114, wherein the release layer is releasably adhered to the polymeric substrate.

116. (Previously Presented): The invention according to claim 115, further comprising a paint or color-containing film system in abutting relationship with the release layer.

117. (Previously Presented): The invention according to claim 116, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

118. (Previously Presented): The invention according to claim 116, wherein the release

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layer is releasably adhered to the paint or color-containing film system.

119. (Previously Presented): The invention according to claim 110, further comprising a paint or color-containing film system in abutting relationship with the support film.

120. (Previously Presented): The invention according to claim 119, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

121. (Previously Presented): The invention according to claim 119, wherein the support film is releasably adhered to the paint or color-containing film system.

122. (Previously Presented): The invention according to claim 110, wherein the polymeric substrate is formed into an automotive component.

123. (Previously Presented): The invention according to claim 110, wherein the polymeric substrate is formed into a component having at least one curved surface.

124. (Previously Presented): The invention according to claim 110, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

125. (Currently Amended): A method for forming a [support film] laminate system,

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comprising:

providing a thermoformable polymeric support film comprised of a material having a tensile strength greater than 0.5 pli at 300°F;

providing a release layer [in abutting relationship with the support film];

providing a polymeric substrate, wherein the polymeric substrate is translucent or opaque, wherein the release layer is disposed between the support film and the polymeric substrate; and

subjecting the support film, polymeric substrate, and release layer to a thermoforming process;

wherein the release layer is releasably adhered to [[a]] the polymeric substrate during [[a]] the thermoforming process; [[and]]

wherein the support film [is operable to] supports the polymeric substrate during the thermoforming process.

126. (Previously Presented): The invention according to claim 125, further comprising providing a second thermoformable film having a tensile strength greater than 0.5 pli at 300°F, wherein the second support film is releasably adhered to and support a polymeric substrate during a thermoforming process

127. (Previously Presented): The invention according to claim 125, further comprising providing an adhesive film in abutting relationship with the support film.

128. (Canceled)

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129. (Previously Presented): The invention according to claim 125, further comprising providing a paint or color-containing film system in abutting relationship with either the support film or the release layer.

130. (Previously Presented): The invention according to claim 129, further comprising providing an adhesive film system in abutting relationship with the paint or color-containing film system.

131. (Previously Presented): The invention according to claim 129, wherein the release layer is operable to releasably adhere to the paint or color-containing film system.

132. (Previously Presented): The invention according to claim 129, wherein the support film is operable to releasably adhere to the paint or color-containing film system.

133. (Previously Presented): The invention according to claim 125, further comprising a paint or color-containing film system in abutting relationship with the support film.

134. (Previously Presented): The invention according to claim 133, further comprising an adhesive film system in abutting relationship with the paint or color-containing film system.

135. (Previously Presented): The invention according to claim 133, wherein the support

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film is operable to releasably adhere to the paint or color-containing film system.

136. (Previously Presented): The invention according to claim 125, wherein the polymeric substrate is formed into an automotive component.

137. (Previously Presented): The invention according to claim 125, wherein the polymeric substrate is formed into a component having at least one curved surface.

138. (Previously Presented): The invention according to claim 125, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

139. (Previously Presented): The invention according to claim 1, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

140. (Previously Presented): The invention according to claim 15, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

141. (Previously Presented): The invention according to claim 28, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

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142. (Previously Presented): The invention according to claim 40, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

143. (Previously Presented): The invention according to claim 52, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

144. (Previously Presented): The invention according to claim 61, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

145. (Previously Presented): The invention according to claim 74, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

146. (Previously Presented): The invention according to claim 87, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.

147. (Currently Amended): The invention according to claim [[97]] 94, wherein the polymeric substrate is comprised of a material selected from the group consisting of a

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thermoplastic polyolefin, ABS, and combinations thereof.

148. (Currently Amended): The invention according to claim ~~[[105]]~~ 104, wherein the polymeric substrate is comprised of a material selected from the group consisting of a thermoplastic polyolefin, ABS, and combinations thereof.